

**GENERIC TYPE** : UNDERCOAT  
**TYPE** : SINGLE-PACK WATER-BASED ALKYD URETHANE

**DESCRIPTION** : A new generation of environmentally-friendly marine paints, **PLASTICOAT** is a single-pack water-based alkyd urethane undercoat applicable in 1 to 2 coats. It allows bonding between single-pack primers (**PLASTIPRIM'O**) and single-pack finishes (**PLASTILAQUE 180 / 127**) and/or antifouling paints, whether they are water-based or solvent-based. White and opacifying, **PLASTICOAT** conceals the micro-irregularities and coating touch-ups. Can be sanded to obtain a « bodywork » type finish and give optimal coverage and gloss to the lacquer finish. Suitable for all types of hull.

**CLASSIFICATION**: NFT 30.005 / family I, class 4a

**PHYSICAL PROPERTIES:**

Resin binder	: WATER-BASED ALKYD URETHANE
Density at 20°C	: 1,26
Viscosity at 20°C	: Thixotropic
Solids	: 53% ± 1%
Flash point	: Not applicable
Colour	: White
Finish	: Matt-silk



**SURFACE PREPARATION:**

**PLASTICOAT** must be applied to a clean and dry surface, cleared of all loose material. Previous coats of paint should be carefully sanded to enable adhesion.

**PAINT PREPARATION:**

Mix well before use.

**APPLICATION:**

**PLASTICOAT** can be applied readily by spray, brush or roller.

Thinning	: Brush, roller: ready-to-use
	: Spray : 10 to 20% fresh water
Recommended thickness / coat	: 80 microns wet (40 microns dry)
Drying time at 20 °C	: Surface dry : 30 minutes
	: To touch : 1 hour
	: Recoat : 12 hours
Coverage	: 10 to 12 m <sup>2</sup> /Lt /coat
Cleaning	: Water, immediately after use
Temperature range	: Mini 5°C - Maxi 35°C

**PACKING AND SHELF-LIFE :**

Available in	: 0,75 Lt ; 3 Lt
Shelf-life	: Excellent shelf-life when unopened and stored in a dry place

**HEALTH AND SAFETY:**

Contains Cobalt salts: may trigger an allergic reaction.  
Keep out of the reach of children.  
Avoid contact with skin.

Material Safety Data Sheet available on request.

COMUS.V1-06/13